



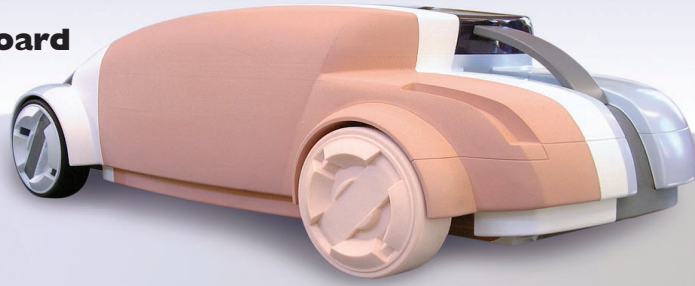
## Technical Data

Identification #	210	302	500	600	652	652HT	700	850	1200
Color	Lt. Grey	Pink	Magma	MoCCA	MoCCA	Terracotta	Terra	Grey	Green
Density lbs/ft <sup>3</sup>	12	20	31	39	40	40	45	51	75
Compressive strength psi	435	725	2466	2611	4351	3916	4786	5366	11893
Flexural strength psi	435	1015	2756	3191	4351	4061	4496	5366	13634
Expansion coefficient range 77-158 deg. F	24 x 10 <sup>-6</sup>	23 x 10 <sup>-6</sup>	20 x 10 <sup>-6</sup>	30 x 10 <sup>-6</sup>	31 x 10 <sup>-6</sup>	34 x 10 <sup>-6</sup>	25 x 10 <sup>-6</sup>	31 x 10 <sup>-6</sup>	32 x 10 <sup>-6</sup>
Shore D hardness	18-25	28-45	47-63	46-56	60-70	58-67	65-75	65-75	81-85
Max. working temp. deg. F	176	176	176	176	176	248	176	176	176

Metric actual mm • US approx. in.*	210	302	500	600	652	652HT	700	850	1200
25 x 500 x 1500mm • 1 x 20 x 60"					●				
25 x 500 x 2000mm • 1 x 20 x 80"			●						
50 x 500 x 1500mm • 2 x 20 x 60"			●	●	●	●		●	●
50 x 500 x 2000mm • 2 x 20 x 80"		●							
50 x 600 x 1500mm • 2 x 24 x 60"							●		
50 x 1000 x 1000mm • 2 x 40 x 40"									●
50 x 1000 x 2000mm • 2 x 40 x 80"		●							
75 x 500 x 1500mm • 3 x 20 x 60"			●	●	●	●		●	●
75 x 600 x 1500mm • 3 x 24 x 60"							●		
75 x 500 x 2000mm • 3 x 20 x 80"			●	●	●				
100 x 500 x 1500mm • 4 x 20 x 60"			●	●	●	●	●	●	●
100 x 500 x 2000mm • 4 x 20 x 80"		●							
100 x 600 x 600mm • 4 x 24 x 24"			●						
100 x 1000 x 1500mm • 4 x 40 x 60"			●						
100 x 1000 x 2000mm • 4 x 40 x 80"	●	●							
150 x 500 x 1500mm • 6 x 20 x 60"			●	●	●				
150 x 500 x 2000mm • 6 x 20 x 80"	●	●							
150 x 1000 x 2000mm • 6 x 40 x 80"	●	●							
200 x 500 x 2000mm • 8 x 20 x 80"		●							
200 x 1000 x 2000mm • 8 x 40 x 80"	●								

\* Special sizes available on request

## Tooling Board



Identification #	210	302	500	600	652	652HT	700	850	1200
Applications	Architectural Models	Master Models		Pressing Tools					Core Boxes
	Prototype Models							Checking Fixtures	Foundry Patterns

## Tooling Board

